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Studies on the using of 2-Phenoxyethanol as an Alternative to ² Thiomersal as a Preservative in Foot-and-Mouth Disease Vaccine

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6 Abstract

⁷ The progress in foot-and-mouth disease (FMD) vaccine production directed primarily towards

⁸ the safety of the vaccine, purity of the antigen, selection of proper additives, as adjuvant and

⁹ preservative. Thimerosal (Merthiolate) has been used as a preservative since 1930.

¹⁰ Nevertheless, it is important to note that Thiomersal itself proved to be very toxic because it

¹¹ contains mercury. Hence, the current article discussed the cause and the prevention measures

¹² of the pyrogen-free colored sediment that might appear in the vaccine formula. Where the

¹³ etiology might appear in the biological product was approached and solved. Besides,

¹⁴ 2-phenoxyethanol examined as an alternative preservative in FMD vaccine, where it showed

¹⁵ safety and efficacy as substitutional.

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17 Index terms— foot-and-mouth disease virus, thiomersal, 2-phenoxyethanol.

18 1 Introduction

oot-and-Mouth Disease Virus (FMDV) is the etiologic agent of one of the most devastating diseases that can 19 affect cloven-hoofed livestock. It is a small, non-enveloped single-stranded, positive sense RNA virus related to 20 family Picornaviridae and has seven serotypes: O, A, C, Asia 1, and Southern African Territories (SAT) 1, 2 and 21 3, all of which cause a highly contagious vesicular disease (Alexandersen et al., 2003). Within these serotypes, 22 over 60 subtypes have also reported. Because of this diversity, there are no universal vaccines thus presenting 23 challenges in the selection of vaccine strains (Brown, 2003 and Arzt et al., 2011). Infection with FMDV causes 24 an acute disease that spreads very rapidly and is characterized by fever, lameness and vesicular lesions on the 25 26 feet, tongue, snout, and teats, with high morbidity but low mortality (Grubman and Baxt, 2004). Although 27 vaccines have been extensively being used to control FMD, there was no antiviral therapy available to treat ongoing infections with FMD virus (Grubman, 2005). 28

Preservatives are added to vaccines formulation to ensure sterility of vaccine during its shelf life. They do not change or alter the nature of antigens present in the vaccine formulation. They are non-toxic in the concentration used and do not reduce the immunogenicity of the vaccine itself. Some of the commonly used preservatives are phenol, benzethonium chloride, 2-phenoxyethanol and Thiomersal (Merthiolate) (Arif Khan 2015). Thiomersal is an organicmercury (Hg)-containing compound (sodium ethylmercury (Hg), C 9 H 9 HgNaO 2 S) this is 49.55%

Hg by weight. Historically, it was added to many multi-dose vials of vaccine as a preservative till now (Tan andparkin 2000 and ??eier et al., 2017).

Thiomersal has been the most widely in multidose vaccines due to its low cost and high effectiveness in killing 36 37 bacteria. It is not an ideal preservative. Higher concentrations not recommended because it might reduce vaccine 38 potency or pose a danger to individuals receiving the vaccine. As a result, the investigators suggested that 39 those administering thimerosal containing vaccines should not rely on its effectiveness, but instead should apply 40 particular attention to sterile technique when using multi-dose vials (Khandke et a., l 2011). In 1999, the Food and Drug Administration (FDA) was required by law to assess the amount of mercury in all the products the 41 agency oversees, not just vaccines. The U.S. Public Health Service decided that as much mercury as possible 42 should be removed from vaccines, and thimerosal was the only source of mercury in vaccines. Even though 43 there was no evidence that thimerosal in vaccines was dangerous, the decision to remove it was a made as a 44

⁴⁵ precautionary measure to decrease overall exposure to mercury (Ball et al., 2001 andAtkins 2001).

7 D) CHEMICAL INSPECTION OF FMD VIRUS AND VACCINE

2-Phenoxyethanol (2-PE) is a broad spectrum preservative, which has excellent activity against a wide range of 46 Gram-negative and Gram-positive bacteria, yeast, and mold (EU, 2016). 2-Phenoxyethanol used as a preservative 47 in cosmetics, pharmaceuticals and liquid protein concentrate. Investigators described the toxicity levels of 48 commonly used preservatives in vaccines and biologics; the results showed that of 2-phenoxyethanol was the 49 least toxic compounds among preservative compounds as it's relative toxicity expressed as 4.6 fold while it is 50 330 fold in case of Thiomersal and 12.2 fold for phenol (Geier et al., 2010). The activity of the antimicrobial 51 preservatives, 2-phenoxyethanol and Thiomersal, were compared in diphtheria, tetanus, and pertussis (adsorbed) 52 vaccine. Both chemicals were equally effective in inactivating challenge doses of Gram-negative and Gram-53 positive microorganisms, as well as yeast (Lowe and Southern 1994). Using of 2-Phenoxyethanol as a preservative 54 at a concentration of 5 mg/dose was stable and met European Pharmacopoeia (EP) recommended criteria for 55 antimicrobial effectiveness tests when the formulation kept over 30 month. In contrast a dose of Thiomersal, as 56 a comparator, or other preservatives did not meet EP antimicrobial effectiveness acceptance criteria. The results 57 indicate that 2-PE provides superior antimicrobial effectiveness over thimerosal for this vaccine formulation 58 (Khandke et al., 2011). Also, PCV13 vaccine formulated with 2-phenoxyethanol in multi dose vials safe and 59 immunogenic when administered according to the routine schedule (Idoko et al., 2017). Antibiotics are inadequate 60 61 for preventing the growth of heavy contamination with bacteria or light contamination with fungi in biological 62 products. The addition of 0.375% of 2-phenoxyethanol as a preservative to the vaccine furnished a stable mixture 63 of preservatives (streptomycin, neomycin, and 2-phenoxyethanol) was inhibitory to both bacteria and fungi. This 64 mixture was completely effective to preserve vaccine ??Hilliard et al., 1964). The traditional preservative Merthiolate was used as in veterinary vaccine in developing countries with its 65

adverse effects in human (Geier et al., 2015) and may discolor on exposure to light. Hence, the current article discussed the cause and the prevention measures of the pyrogen-free colored sediment that might appear in the vaccine formula. Besides, 2-phenoxyethanol examined as an alternative preservative.

69 **2** II.

70 3 Materials and Methods

⁷¹ 4 a) FMDV, Cells and lab animal

FMD virus, O Pan Asia 2, locally isolated strain of cattle origin. The virus was typed at Veterinary Serum and Vaccine Research Institute, Abbasia, Cairo and confirmed by Pirbright, International Reference Laboratories, United Kingdom, with a titer of 10 7 log 10 TCID 50 /ml. For detection the cytotoxicity test, Baby Hamster Kidney cell line (BHK21) Clone 13 maintained in FMD Department, Veterinary Serum and Vaccine Research Institute, Abbasia, Cairo according to the technique described by Macpherson and Stocher (1962) using Eagle's medium with 8-10% sterile new bovine serum obtained from Sigma, USA was used. Additionally, twenty healthy adult albino Guinea pigs of approximately 400-500 grams body weight used in safety test.

⁷⁹ 5 b) Thiomersal and 2-phenoxyethanol

Thiomersal ?97% (HPLC) powder, Sigma Prod. No. T5125. The rate of oxidation of thimerosal in solution is greatly increased by traces of copper ions. In slightly acidic solution thimerosal may be precipitated as the corresponding acid which undergoes slow decomposition with the formation of insoluble products. Sodium chloride has been shown to adversely affect its stability. Thimerosal should be stored at room temperature protected from light. It is reportedly stable in air but not in sunlight. While, 2-Phenoxyethanol ?99% (Phenylglycol), 77699 Sigma-Aldrich of molecular weight 138.16 was a viscous liquid, soluble and clear. Used at a concentration of 0.5% (Khandke et al., 2011).

⁸⁷ 6 c) Microbial inspection of FMD virus and vaccine

FMDV O serially inoculated onto BHK cells. Virus harvest exposed to sterilization using a 0.2µm filter. Monovalent oil emulsion FMDV O vaccine formula prepared. Traditional prepared Merthiolate solution prepared in a 1L glass bottle, autoclaved, kept in room temperature. It added to a sample from FMDV O harvest inactivated with Binary BEI and to the vaccine formula. Within time, the FMDV O harvest sample and vaccine formula showed somewhat colored sediment. The sediment aspirated and spread on bacteriological media and agar for pyrogenic agent inspection.

⁹⁴ 7 d) Chemical inspection of FMD virus and vaccine

The previous observed colored sediment posed to inspect most prominent chemicals used in the preparation steps of the virus harvest and its vaccine. These chemical include the ph adjusting buffer, sodium bicarbonate, Binary Ethyleneimine (BEI, Aziridine) in NaOH solution, Sodium Thiosulhate, Antimirobial agent (Neomycin and Nystatin), in addition to, the vaccine preservative agents, Merthiolate and formalin. All the previous chemical compounds and solutions added solely to samples from FMDV O harvest, its different vaccine formula and full sterile milk (3% fat) involved as a control. Also, negative control without the previous chemicals. Each sample 101 was adjusted to 1.5 ml and centrifuged at highest speed in a high-speed cooling centrifuge. The physical color 102 appearance of each sample observed after centrifugation.

¹⁰³ 8 e) Thiomersal preservative

 $104 \quad {\rm The \ samples \ (virus, \ vaccine, \ milk) \ were \ further \ exposed \ to \ Thiomersal \ solution \ stress \ as \ following. \ Two \ aliquots \ of$

105 Thiomersal solution were used. Thiomersal solution aliquot one was the previous mentioned Traditional prepared

Merthiolate solution, whereas, Thiomersal solution aliquot two was prepared and used avoiding heat and light.
The two aliquots applied on the samples, in addition to negative controls without Merthiolate were involved.

¹⁰⁸ 9 f) 2-Phenoxyethanol preservative

The former samples (virus, vaccine, milk) inspected versus to 2-Phenoxyethanol. Cytotoxic assay of 2phenoxyethanol on BHK-21 cells was performed as follow. BHK-21 cells seeded in 96-well micro-titer plates (Greiner-Bio one, Germany), for 24 h at 37°C. The medium removed from each well and replenished with 100 ?1 two-fold serial dilutions of 2-phenoxyethanol in(D D D D)

G fresh medium containing 2% fetal calf serum. For cell controls, 100?l of media without 2-phenoxyethanol added. The cell cultures incubated at 37 °C for 24 h. After incubation, cytotoxicity determined by examining cellular morphology depending on microscopic detection of morphological alterations. Also, safety test for 2-Phenoxyethanol in Guinea pigs carried out. It performed using intradermal injections of 2-Phenoxyethanol solution (0.5, 1, 2, 4 %) in 0.9% saline in Guinea pigs, five animal for each concentration. Reactions assessed after 24 and 48 hours. Microbial inspection using bacterial and fungal growth media for 2-Phenoxyethanol preservative performed as previously mentioned.

120 **10 III.**

121 **11 Results**

122 Microbial inspection of FMD virus and vaccine showed that the bacterial and fungal growth media included Agar, Broth, Brain-Heart infusion medium, Thioglycollate broth, Thioglycollate broth with Tween 20 and Sabouraud 123 124 agar did not detect contaminant in the aspirated sediment in both the virus harvest sample and its vaccine formula that had an added traditional prepared Merthiolate solution. Hence, the sediments isolated from the 125 virus harvest sample and various vaccine formula were pyrogen-free. Thiomersal solution aliquot one showed 126 discoloration, where, aliquot two showed non-discoloration (Fig. 1). Samples and negative controls, inspected 127 after centrifugation for an apparent chemical reaction of Merthiolate aliquot one and two, did not reveal color 128 difference, except the one with added Merthiolate aliquot one that showed discolored sediment in comparison 129 to the aliquot two and negative control (Fig. 2-5). Furthermore, discolored sediment appeared in contaminated 130 vaccine formula but accompanied by breaking of the emulsion into layers with changed colors (Fig. 6). Moreover, 131 the effect of two Thiomersal concentrations (0.01 and 0.01%) on the pH observed (Fig. 6-7). 132

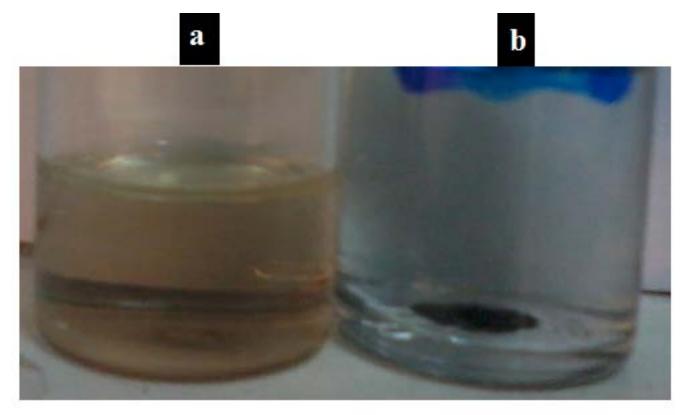
For 2-Phenoxyethanol preservative, samples (virus, vaccine, milk) were inspected versus to 2-Phenoxyethanol 133 and showed no apparent discoloration sediment and no alteration in their pH. Inoculation onto BHK cells for 134 toxicity revealed that at concentration of 4%, the cytotoxicity was about 100% and when the concentration was 135 decreased till reaching 0.5% there was no cytotoxicity found in the treated cells. In context of 2-Phenoxyethanol 136 safety test, necrotic skin lesions were induced by 4%, 2% and 1% solutions of 2-Phenoxyethanol. At the 137 concentration of 0.5% there were no lesions. Microbial inspection for media showed no bacterial and fungal 138 growth media the virus harvest sample and its vaccine formula that had an added 2-Phenoxyethanol solution. 139 IV. 140

141 **12 Discussion**

The control of FMD relies on stamping out of the infected animals or vaccination with chemically inactivated 142 FMD vaccines. Vaccination has greatly reduced the burden of infectious diseases, and recently the vaccine safety 143 gets more public attention than vaccination effectiveness. In this study, we discussed the cause and the prevention 144 measures of the pyrogenfree colored sediment that might appear in the vaccine formula and tried to improve the 145 adverse influence of Thiomersal. There were neither bacterial nor fungal growth media in virus harvest nor its 146 vaccine formula. However, there was discolored sediment in comparison to the negative control. The discolored 147 sediments were in sterile virus harvest, milk and vaccine formula. The discoloration was due to chemical cause 148 due to the presence of Thiomersal. Previously, Thiomersal leads to the formation of sediment ??Ludwig et al., 149 2004). Furthermore, it was recorded that adding of Thiomersal to FMDV as a preservative leads to dissociation 150 151 of intact (146S) foot-and-mouth disease virions into 12S particles as assessed by novel ELISAs specific for either 152 146S or 12S particles ??Harmsen et al., 2011).

The results of the examination of 2-Phenoxyethanol as a preservative by inspection of samples (virus, vaccine, milk) showed no formation of sediment, and no changes in colors. Also, results of In case of inoculation of 2-Phenoxyethanol onto BHK cells for toxicity examination, it was clear that at the concentration of 0.5% there was no cytotoxicity in the treated cells. Also, the results of the safety test showed no necrotic skin lesions at the concentration of 0.5%. 2-Phenoxyethanol provides superior antimicrobial effectiveness over Thimerosal for

- vaccine formulation (Khandke et al., 2011. Where, it is suitable for use as a preservative vaccine ??Eiji et al., 158 2002).
- 159
- Finally, 2-phenoxyethanol could use as an alternative to Thiomersal for safe and effective preservation of FMD $_{ccine}$ $^{-1}$ 160 vaccine.



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Figure 1: Fig. 1 :

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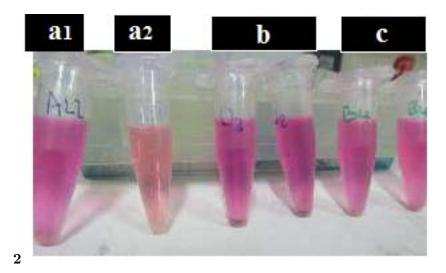


Figure 2: Fig. 2 :

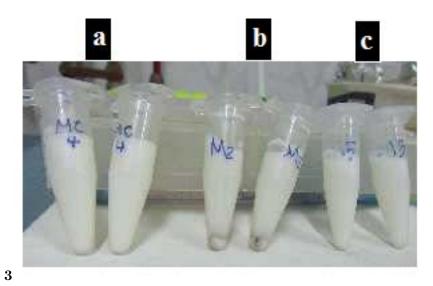
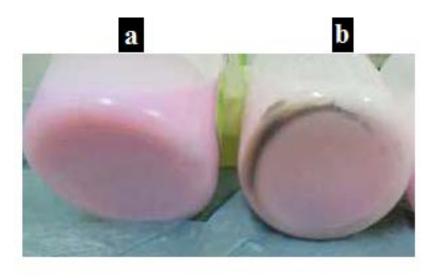


Figure 3: Fig. 3 :



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Figure 4: Fig. 5 :



Figure 5: Fig. 6:

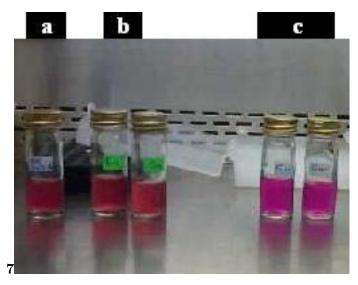


Figure 6: Fig. 7 :

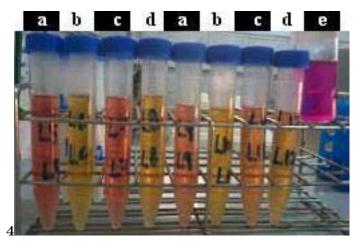


Figure 7: Fig. 4 :

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¹⁶⁵.2 Conflict of Interest

- 166 The authors declare that they have no conflict of interest.
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