

# Development and Validation of Derivative FTIR Spectroscopy for Estimation of Entecavir Monohydrate in its Pure and Pharmaceutical Dosage Forms

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Received: 16 December 2019 Accepted: 4 January 2020 Published: 15 January 2020

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## Abstract

We developed a unique analytical technique for the evaluation of Entecavir monohydrate (ETV) in its pharmaceutical dosage form using derivative spectroscopy assisted FTIR. This approach requires the formation of solid pellets of Entecavir using potassium bromide (KBr) with the aid of geometrical mixing. The spectra were calculated by direct measurement technique using reduced path length in the absorbance mode, and the equipment was configured to secure it at 8cm-1 resolution. We scanned the spectra between the ranges of 4000 to 400 cm-1. FTIR spectra drug exhibited overlapped functional group peaks with baseline correction at 1631 cm-1 corresponding to C=O stretching. From these FTIR spectra, we detected intense, clear, and proportional second derivative peaks between 1639.38 and 1620.09 cm-1. These peaks, in the range of concentration 12.5-200 µg/mg, obeyed Beer-Lambert's law. Therefore, we elected C=O stretching for the quantitative evaluation of Entecavir employing second-order derivative spectroscopy.

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**Index terms**— entecavir monohydrate, FTIR, second derivative FTIR, sandell's sensitivity, statistical analysis.

## 1 Introduction

epatitis B is a viral infection worldwide that invades the liver and can provoke both severe and persistent diseases. HBV: Hepatitis B virus transmits sexually, parenterally, or perinatally. HBV chronically infects over 248 million people worldwide [1][2].

Antivirals are drugs that kill a virus or suppress their capability to reproduce. The focus of antiviral medicine is to reduce symptoms, infectivity, and to minimize the span of illness. Antiviral drugs act at various stages by arresting the cycle of viral replication [3].

Entecavir Monohydrate: The hydrated form of Entecavir is Entecavir Monohydrate: a synthesized analog of 2'deoxyguanosine and a nucleoside reverse transcriptase inhibitor with selective antiviral action against the hepatitis B virus (Fig. 1). It phosphorylates intracellularly with the dynamic triphosphate form, which contests with deoxyguanosine triphosphate (a natural substrate of the virus hepatitis B reverse transcriptase), suppressing every phase of the enzyme's action; at the same time, it bears no activity against HIV. USFDA authorized it in March 2005. The IUPAC name of Entecavir monohydrate is a 2-amino-9-[(1S, 3R, 4S)-4-hydroxy-3-(hydroxymethyl)-2-methylidenecyclopentyl]-1H-purin-6-one; hydrate. Its molecular formula and molecular weight is C 12 H 17 N 5 O 4 and 295.29 g/mole, respectively.

It's a non-hygroscopic, off white to white powder, practically insoluble in acetonitrile, sparingly soluble in N, N-dimethylformamide, slightly soluble in methanol, ethanol (99.5%) and water (2.4 mg/ml at pH 7.9, 25°C) [4]. Store Entecavir tablets in a tightly closed container at 25° C (77° F); excursions permitted between 15-30° C (59-86° F) [5].

43 Technique: Spectroscopy is the measurement of the interaction of light with various materials. To determine  
44 a chemical substance, analyze the amount of light absorbed or emitted by a sample. Infrared spectroscopy (IR spectroscopy) is a technique based on the  
45 vibrations of the atoms of a molecule. An infrared spectrum is obtained by passing infrared radiation through  
46 a sample and determining what fraction of the incident radiation absorbs at a particular energy. The energy  
47 at which any peak in an absorption spectrum appears corresponds to the frequency of vibration of a part of a  
48 sample molecule [6].

49  
50 Fourier-transform infrared (FTIR) spectroscopy is based on the idea of the interference of radiation between  
51 two beams to yield an interferogram. The latter is a signal produced as a function of the change of path length  
52 between the two beams. The two domains of distance and frequency are interconvertible by the mathematical  
53 method of Fourier-transformation [7].

54 Derivative spectroscopy (DS) has been brought in for resolving overlapping peaks. DS approach is extensively  
55 adopted to intensify the signal and work out the overlapped peak-signals for its improvements in separating  
56 closely adjacent peaks and finding weak peaks covered by sharp peaks. When derivatized, the crests and  
57 troughs of the original peak function take hold of zero values, and the inflections are modified into maxima  
58 or minima, correspondingly. The curves of derivatization are better structured than the authentic spectra,  
59 therefore facilitating very slight distinctions to be singled out.

60 Advantages of DS are it clears up opportunities for enhancing selectivity and sensitivity; is employed to detect  
61 elements with significant accuracy with no preceding step; is incredibly practical when overlap or interference  
62 occurs; it extends a dynamic medium for qualitative and quantitative analyses of mixtures; and it is easy to  
63 eliminate specimen turbidity matrix background, to improve spectral details and to get rid of the effect of  
64 baseline shifts and baseline tilts [8].

65 After reviewing ample of available literature, we planned this work to develop and validate a sensitive second  
66 derivative technique based on FTIR, for estimation of Entecavir Monohydrate in its pure and pharmaceutical  
67 dosage form.

## 68 **2 II.**

### 69 **3 Method**

#### 70 **4 Materials and Reagents (**

##### 71 **5 a) Method Development**

72 Liquid cell and KBr press were utilized for sampling liquids and solids, respectively. We developed FTIR  
73 spectroscopic method using an FTIR instrument with the parameters in Table 4.

##### 74 **6 ii. Preparation of the working standard mixture**

75 From the stock (200 µg/mg), accurately weighed 6.250, 12.500, 25.000, 50.000 mg was taken and diluted to 100  
76 mg with dried KBr to create the eventual concentrations of 12.5, 25, 50, and 100 µg/mg, respectively. We ensured  
77 uniform mixing.

##### 78 **7 iii. Extraction Procedure**

79 Triturate twenty tablets (X-VIR\* manufactured by NATCO Pharma Ltd., containing 1 mg of ETV) after taking  
80 their average weight. Then the tablet powder equivalent to 1 tablet was transferred to an Eppendorf tube and  
81 dissolved in methanol. It was vortexed for 2 minutes, followed by centrifugation at 5000 rpm for 10 minutes. Then  
82 the resulting supernatant was collected and evaporated overnight. The residue was collected (approximately 1  
83 mg when weighed).

##### 84 **8 iv. Sample Preparation for Pressed Pellet Technique**

85 The complete residue obtained was triturated with 50 mg of KBr to make a pellet of 20 mg, which we scanned  
86 in the absorbance mode, and the peak so recovered was derivatized to second order. We then calculated peak  
87 area of the derivatized peak.

##### 88 **9 v. Sample Preparation for Liquid Sampling Technique**

89 Using the above extraction procedure, Entecavir monohydrate was extracted from its marketed formulation.  
90 Accurately weighed 1 mg of extract was transferred in a 10 ml volumetric flask, and suitable solvents were added  
91 individually in each flask, i.e., methanol, DMSO, methanol in chloroform.

##### 92 **10 c) Method Validation**

93 The FTIR method was developed and validated for quantitative evaluation of ETV in tablets using the KBr  
94 pressed pellet technique corresponding to the ICH guidelines Q2 (R1): Validation of Analytical Procedures: Text  
95 and Methodology [32].

## 11 . Linearity and Range

The working standard solutions of ETV were prepared and analyzed in the FTIR instrument. We recorded absorbance of the peaks at 1631cm<sup>-1</sup> for standard solutions, and plotted the standard calibration curve between concentration and absorbance. Regression analysis established linearity; It reports the regression equation and the coefficient of determination.

## 12 ii. Limit of Detection (LOD) and Limit of Quantification (LOQ)

We estimated the responsiveness of suggested technique for measurement of ETV in terms of LOD & LOQ; and determined it using the standard deviation method. Then calculated, the standard deviation and slope from the calibration curve established for linearity parameter using the below-mentioned formulae: LOD = Sandell's sensitivity, defined as the lightest weight of a material that can be encountered in a column of a unit cross-section. The lowest concentration of ETV (12.5µg/mg) was prepared from the working standard solution (200µg/mg) and scanned several times. We noted the absorbance and calculated the Sandell's sensitivity using the formula given below:  $\text{LOD} = \frac{3.3 \times \text{SD}}{\text{slope}}$  (??) =  $\frac{3.3 \times \text{SD}}{\text{slope}}$  ? µg  
100mg ?  $\frac{3.3 \times \text{SD}}{\text{slope}} \times 0.001$

## 13 iv. Precision

To establish precision of the method, we reported its repeatability. They usually use the standard deviation (SD) or percentage relative standard deviation (% RSD) of a course of evaluations to assess the rigor of a scientific technique. Precision was determined using repeatability, and calculated for only one stage of precision.

## 14 Repeatability

We determined repeatability by analyzing six replicates of 100µg/mg, and calculating their percent relative standard deviation (% RSD).

## 15 v. Accuracy

The accuracy of the method was reported as the percentage recovery of a known added measure of the analyte to a specimen or as the difference between the average value obtained and the accepted true value of a specimen, jointly with an associated confidence interval.

## 16 For the drug product

We determined the accuracy study of drug product by calculating the percentage recovery of the ETV using the standard addition method. By adding known amounts of the standard mixture of ETV (40, 50, and 60 µg/mg), respectively, to a pre-quantified test mixture of ETV (50 µg/mg). The calculation of percentage recovery was performed by measuring absorbance and qualifying these amounts into the regression equation of the calibration curve and by calculating the percent relative standard deviation (% RSD) at each stage.

vi. Assay of Entecavir Monohydrate tablets Triturate twenty tablets (X-VIR\* manufactured by NATCO Pharma Ltd., containing 1 mg of ETV) after taking their average weight. Then the tablet powder equivalent to 1 tablet was transferred to an Eppendorf tube and dissolved in methanol. It was vortexed for 2 minutes, followed by centrifugation at 5000 rpm for 10 minutes. Then the resulting supernatant was collected and evaporated overnight. The residue was collected (approximately 1 mg when weighed). Later, the complete residue was triturated with 50 mg of KBr to make a pellet of 20 µg/mg, which we scanned in the absorbance mode, and the peak so recovered was derivatized to second order. We then calculated peak area of the derivatized peak.

## 17 Results and Discussion

### 18 a) Development and Optimization of FTIR Method i. Solubility Studies

During developmental studies, we checked the drug solubility in methanol and chloroform and its combination. We found ETV solution of methanol in chloroform [50 µg/ml] to be the most reliable solution for solubility that can be studied on a UV-VIS spectrophotometer, giving ? max at 257 nm.

## 19 Solution Preparation

We took 10 mg of ETV along with a few ml of methanol in a volumetric flask, which was sonicated for 2 minutes, and made up to 10 ml with methanol to make methanol stock solution of concentration 1000 µg/ml. Then, 0.1, 0.5, and 1.0 ml of this methanol stock solution were made up to volume in other 10 ml volumetric flasks with

146 chloroform to prepare solutions of 10, 50, and 100 µg/ml concentrations, respectively. An overlay of their spectra  
147 in Fig. 2.

### 148 **20 ii. Analyte Solution Stability Studies**

149 We found ETV solution to be stable for 1 hour after preparation, and carried out solution stability studies on  
150 UV-VIS Spectrophotometer, giving a  $\lambda$  max at 257nm for a concentration of 50 µg/ml. So observed a slight, yet  
151 gradual decrease in absorbance in Fig. 3 We carried out IR analyses using a Shimadzu 8400S FTIR instrument  
152 by pressed pellet technique and liquid sample techniques. FTIR method was developed using two sampling  
153 techniques: Liquid sampling and the Pressed Pellet Technique.

### 154 **21 iii. Liquid Sampling Technique: (Drug Substance)**

155 Characteristic functional group peaks were seen in the IR spectra of ETV solution of methanol in chloroform but  
156 not in those of methanol or DMSO alone, as shown in Fig. 4, 5 & 6. Also the required increase in functional  
157 group absorbance value with an increase in concentration, for quantitation of ETV, wasn't seen. We did not  
158 observe any sharp, functional group peaks in the IR spectra taken in DMSO. We did pelleting by geometric  
159 mixing of KBr with ETV. They use KBr press for sampling of solids. The FTIR spectrum of ETV standard  
160 exhibited well-defined bands and peak absorbance, which increased proportionally with increasing concentration,  
161 as shown in Fig. 7. B Thus, we developed the Derivative FTIR spectroscopic method using a solid pelleting  
162 technique on the FTIR spectrophotometer.

### 163 **22 v. Sample Preparation**

164 Performed various techniques and extraction procedures to achieve a better drug recovery from the tablet powder.

### 165 **23 Solid Pelleting Technique (Formulation)**

166 Trial I: Scooping Method One X-VIR\* tablet accurately weighed and finely powdered, was transferred into a  
167 vial. We randomly scooped out 10 mg of this powder into an FTIR mortar pestle, and added 100 mg of KBr to  
168 make a pellet of concentration 100 µg/mg. Then scanned this pellet, and the IR spectrum obtained for tablet by  
169 the scooping method is as in Fig. 8. Observation: We did not observe any peaks in the region of 1600-1750cm  
170  $^{-1}$ , which indicated the absence of the drug in the scoop taken. Thus, scooping is not a reliable technique for  
171 sample preparation from the tablet.

### 172 **24 Trail II: Extraction Method [X-VIR\* Tablet in Methanol]**

173 One X-VIR\* tablet, accurately weighed, powdered finely was transferred into an Eppendorf tube. 1 ml of  
174 Methanol was added and centrifuged at 5000 rpm for 10 mins. We obtained a clear, supernatant liquid with a  
175 pink layer on top of white precipitate, which was collected in a new Eppendorf tube; kept open overnight for  
176 evaporation. The next day, we collected the precipitate in the FTIR mortar, and added 50mg of KBr to make  
177 a pellet of concentration 20 µg/mg. This pellet was scanned to obtain IR spectrum as in Fig. 9. Observation:  
178 We observed significant peaks as that of pure ETV. However, all the peaks shifted towards higher wavenumber.  
179 We noticed C-O peak at 1685.67 cm  $^{-1}$  instead of 1633.59 cm  $^{-1}$ . The intensity of the peak in X-VIR\* Tablet  
180 (0.531) was relative to standard ETV (0.403).

### 181 **25 Trail III: Extraction Method [X-VIR\* Tablet in Methanol 182 in Chloroform]**

183 The Extraction procedure was the same for all solvents, except for a change in:

- 184 1. Solvent and its volume -0.5 ml of Methanol, 0.

### 185 **26 B**

186 However, total volume is constant for the extraction procedure. IR spectrum so obtained is as in Fig. 10.  
187 Observation: We observed significant peaks as that of pure ETV. However, all the peaks shifted towards higher  
188 wavenumber. We noticed C-O peak at 1689.53 cm  $^{-1}$  instead of 1633.59 cm  $^{-1}$ . The intensity of the peak in  
189 X-VIR\* Tablet (0.749) was relative to that of standard ETV (0.403).

### 190 **27 Trail IV: Extraction Method [X-VIR\* Tablet in Ethanol]**

191 The extraction procedure was the same for all solvents, except for a change in:

- 192 1. Solvent and its volume -1.0 ml of Ethanol 2. Precipitate observed -white precipitate However, total volume  
193 is constant for the extraction procedure. IR spectrum so obtained is as in Fig. 11. Observation: We observed  
194 significant peaks as that of pure ETV. All the peaks shifted towards higher wave number. We noticed C-O at  
195 1689.53 cm  $^{-1}$  instead of 1633.59 cm  $^{-1}$ . The intensity of the peak in X-VIR\* Tablet (0.434) was relative to  
196 standard ETV (0.403).

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## 28 vi. Liquid Sampling Technique: (Formulation)

One tablet was weighed accurately, finely powdered, and extracted using 1 ml of Methanol. We took 1.0 ml of supernatant liquid in a 10 ml volumetric flask, and made up the volume with methanol to make a stock solution of 100?g/ml. It gave high-intensity peaks. The peak at 1708.81cm<sup>-1</sup> may be due to C=O stretch, as shown in Fig. 12. From the stock solution, 0.1, 1.0 and 5.0 ml was taken into different 10 ml volumetric flasks, and the volume was made up with chloroform to make the solutions of concentration 1, 10 and 50?g/ml respectively. Their spectra so obtained are shown in Fig. 13, 14 & 15 correspondingly. Peaks at 1600.81cm<sup>-1</sup> and 1710.74 cm<sup>-1</sup> may be due to C=O stretch. These graphs were studied as obtained for the above solutions in various concentrations. Scans for liquid sampling cell were measured in transmittance mode, to get better results. The graphs were not clear.

They exhibited very high transmittance values at most concentrations. Also, functional group shifts were observed, most likely due to the interface from excipients. 6) The band chosen for quantization should be in a region of the spectrum free from absorption by other possible components of the sample. So we selected the following parameters to get better peaks that can be derivatized to estimate the amount of Entecavir Monohydrate present in the sample taken (Table 7). Entecavir monohydrate IR spectrum showed peaks at 1631cm<sup>-1</sup> , 3112cm<sup>-1</sup> , 3186cm<sup>-1</sup> , and 3446cm<sup>-1</sup> corresponding to the C-O stretch, primary amine's two N-H stretches and free O-H stretch, respectively. Among these, the C-O group showed a clear and intense peak, which increased linearly as the concentration was increased. Hence, we selected the C-O group for the quantitative evaluation of Entecavir monohydrate.

## 29 vii. Comparative Study of Sample Preparation (Table

## 30 ix. Verification of Beer's Law

We observed a linear and proportional correlation linking the concentration, and absorbance in

## 31 b) Validation of Developed FTIR Method for Quantitative Estimation of Entecavir Monohydrate

We performed the validation for this originated FTIR approach as per ICH Q2 (R1) guidelines, and found all the specifications to be within allowable limits.

## 32 i. Linearity of ETV

Working standard solutions of ETV were prepared and analyzed in the investigational concentration range of 12.5-200 µg/mg, as shown in Fig 17-21 and Table 9. We recorded the peak area of the second-order derivative of the C=O peak at 1631cm<sup>-1</sup> for the standard solutions. The standard calibration curve was plotted between concentration and peak area to establish linearity by regression analysis, as shown in Fig. 16, Table 8. Corrected value: Yes Equation:

$$\text{Corr. Area} = -4.642\text{E-}2 - 1.474\text{E-}3 * c^{\wedge}1, r = 0.992494$$

We found the response of the drug to be linear in the investigational concentration range 12.5-200 ?g/mg by acquiring the regression equation,  $y = 0.0015x + 0.0387$ , and coefficient of determination,  $R^2 = 0.9999$  for the second derivative of obtained spectra in absorbance mode. ETV obeyed Beer -Lambert's law in the investigational concentration range.

## 33 ii. Limit of Detection (LOD) and Limit of quantitation (LOQ) of ETV

We estimated the sensitivity of the proposed method for measurement of ETV for both UV and Derivative FTIR values in terms of LOD & LOQ, which were determined using the standard deviation method. Standard deviation (??) and slope (??) were calculated from the calibration curve for linearity of each method, respectively, as shown in Table 10. We found the LOD and the LOQ values to be 3.29 and 9.96 µg/mg, respectively, which indicates the sensitivity of the method.

iii. Sandell's Sensitivity The Sandell's sensitivity was calculated based on the absorbance value of the lowest concentration, 12.5 µg/mg when scanned several times and derivatized to second order. We noted the absorbance(s) and found the Sandell's sensitivity to be 0.0437 µg/cm<sup>2</sup> /0.001 Abs unit.

## 34 iv. Precision

We reported the precision of the originated analytical technique in terms of repeatability, which was determined by analyzing 6 replicates at 100% concentration [100?g/mg] of ETV to obtain spectra from IR Solution software in second derivative mode. Later, B we calculated the mean, standard deviation, and %RSD in MS-Excel (Method Precision). Finally, we calculated the percentage relative standard deviation (%RSD) and found it to be within limits (NLT 2.0% and NMT 10.0%) [32] , as shown in Table 11 and Fig. 22. Hence the method is repeatable and precise. To check system precision, we scanned one sample of ETV at 100% concentration [100 ?g/mg] six

times, and found the %RSD to be within limits (NMT 2.0%) [32], as shown in Table 12 and Fig. 23. Hence the system is capable of giving precise results. We carried out an accuracy study by calculating the percent recovery of ETV by the standard addition method. Known amounts of standard ETV (40, 50, and 60 µg/mg) were added to a pre-quantified test mixture of X-VIR\* tablet extract (50 µg/mg). The percent recovery was calculated by measuring the peak area, and fitting these values into the regression equation of the calibration curve. Concentrations recovered are tabulated in Table 13.

Table 13: Recovery data for Entecavir Monohydrate drug product (X-VIR\* tablets)

### 35 \*Average of 3 determinations

Overlay spectra of the three recovery curves of Entecavir Monohydrate recovered from the marketed formulation of X-VIR\* tablets at the spike levels of 80-120% in absorbance and second derivative modes are as in Fig. 24. We found the method to be accurate for the determination of Entecavir monohydrate in tablets as the percentage recovery values calculated were found to be within the acceptable limits (100±2%) [32].

### 36 vi. Assay

Assay means to provide an exact result that allows an accurate statement on the content or potency of the analyte in a sample. -ICH Q2(R1). The peak area value of the specimen scanned in absorbance mode (Fig. 26) and derivatized to second-order (Fig. 27) was substituted into the regression equation of the calibration curve to obtain its concentration, which we used ultimately to calculate its purity as shown in Table 14. The shift in the absorbance value of the C=O peak from 1631.67 cm<sup>-1</sup> to 1689.53 cm<sup>-1</sup> is due to the interference of excipients in the marketed formulation [34].

IV.

### 37 Comparative Analysis

To ensure this developed technique is appropriate and superior to existing analytical methods, we performed a few validation parameters on previously developed and published UV and HPLC methods from various journals and Indian pharmacopeia [35, 36]. The results so obtained were compared with the current derivative FTIR method to prove this new technique is equally good.

### 38 a) Linearity of ETV on UV-VIS Spectrophotometer

The linearity was established on UV-VIS Spectrophotometer by performing linear analysis for the calibration curve constructed between concentration and absorbance. The investigational concentration ranges of 15-50 µg/ml (Fig. 29) were found to be linear and obeying Beer-Lambert's Law, as shown in Table 15 and Fig. 28. We found the regression equation to be  $y = 0.0232x + 1.5492$  with correlation coefficient,  $R^2 = 0.9942$ . b) UV-VIS Spectroscopy v/s Second Derivative FTIR Spectroscopy (Table 16) We dissolved the pure drug of ETV and the residue obtained from extracted X-VIR\* tablet in methanol (1000 µg/ml) and spiked it in 10 ml chloroform to obtain the standard stock solutions of 100 µg/ml each, respectively.

Then we injected these solutions into the RP-HPLC, and the overlay chromatogram so obtained is shown in Fig. 30. We found the mean value of % purity for the second derivative FTIR method to be 99.75% and that of RP-HPLC to be 90.04% from Table 18. We calculated the assay result of Entecavir monohydrate by both methods. Statistical analysis of the outcomes of the two techniques showed a significant difference between the techniques at a significance level (P) of 5% (t calculated > t critical). Furthermore, the amount of Entecavir monohydrate calculated by both procedures was within the range between 90-110%. Since variances of the population were not known and size of the samples was small, t-test for difference in means was adopted assuming the populations to be normal and we worked out the test statistic t under the given formula: As our hypothesis was two-sided, we applied a two-tailed test for determining the rejection regions at 5 percent level which came to as under, using the table of t-distribution for 4 degrees of freedom:  $|t| > 2.776$

The observed value of t was 3.453 (t calculated > t critical), which falls in the region of rejection of our hypothesis. So we reject our hypothesis of both methods not being significantly different and conclude that the two ways to determine the percentage purity of Entecavir monohydrate differ significantly.

V.

### 39 Conclusion

The developed method for estimation of Entecavir monohydrate is based on the application of FTIR with derivative assistance by using the solid pellet technique, which was compared statistically with the pharmacopoeial method (HPLC), and the results revealed that the developed new technique was significantly different. Hence it proves good applicability. It fulfilled all validation requirements in a range of concentrations, and they can use this technique as an alternative to the official methods.

It is suitable for quality control of both pure and marketed solid dosage form, and similar methods can be developed for other categories of drugs for their estimation in the formulations.



1

Figure 1: Figure 1 :



Figure 2:



Figure 3:



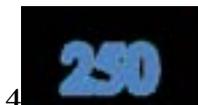
2

Figure 4: Figure 2 :



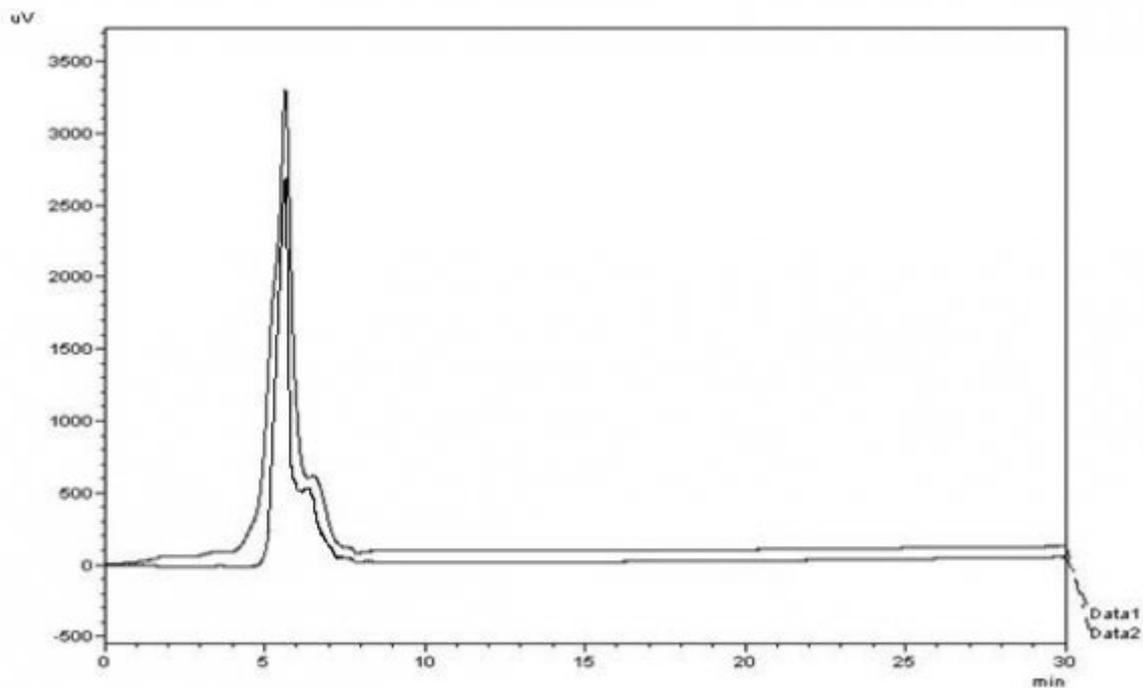
3

Figure 5: Figure 3 :



4

Figure 6: Figure 4 :



7

Figure 7: Figure 7 :

1

2 & 3)

Figure 8: Table 1 ,

1

S. No.	Chemicals	Category
1.	Potassium Bromide Anhydrous	IR Grade
2.	Dimethyl Sulfoxide	AR Grade
3.	Chloroform	HPLC Grade
4.	Water	HPLC Grade
5.	Methanol	HPLC Grade

Figure 9: Table 1 :

2

S.No.	Name	Manufacturer/ Supplier
1.	Entecavir Monohydrate (Pure form)	Gift sample from Dr.Reddy's Laboratories, Hyderabad.
2.	X-VIR* Tablets (Marketed Formulation)	Bought from a local pharmacy store

Figure 10: Table 2 :

## 3

S.No.	Instruments	Make and model	Software
1.	FTIR Spectrophotometer	Shimadzu -8400S	IR Solutions (Ver. 1.21)
2.	UV-VIS Spectrophotometer	Shimadzu -1800	UV Probe (Ver. 2.43)
3.	HPLC	Shimadzu -LC-20AT	LC Solution (Ver. 1.25)
4.	Electronic Balance	Shimadzu -BL220H	-NA -
5.	Ultra-Sonic Bath Sonicator	PCI Analytics -6.5 li200H	-NA -
6.	Hot Air Oven	BTI Mumbai -105	-NA -

Figure 11: Table 3 :

## 4

S.No.	Parameter	Selected Condition
1.	Selection of Measurement Mode	Absorbance Mode
2.	Selection of Beam	Internal
3.	Selection of Detector	Standard DLATGS detector
4.	Selection of Mirror Speed	2.8 mm/sec
5.	Selection of Sampling Technique	Pressed Pellet technique
6.	Selection of Apodization	Happ-Genzel
7.	Selection of solvent (based on IR transparency window)	For Liquid: Chloroform, Dimethyl sulfoxide and methanol For Solid: Potassium Bromide
8.	Analysis of IR Spectra for Functional Group Assessment	ETV IR Spectrum: Peak at 1631 cm <sup>-1</sup> , C-O stretch Clear, intense peak, increased linearly with concentration.

## b) Method Optimization

## i. Preparation of standard stock of Entecavir monohydrate

Accurately weighed 40 mg of the Entecavir monohydrate was geometrically mixed with 200 mg of dried KBr to form the stock of 200?g/mg. Mix the triturate well, such that each pellet formed contained the uniformly distributed drug.

Figure 12: Table 4 :

5

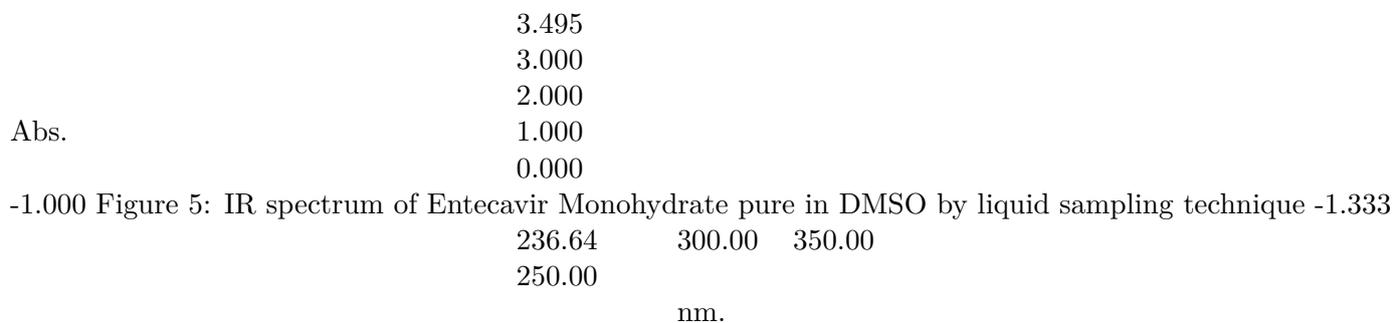
Year 2020  
16

Figure 13: Table 5 .

5

S.No.	Time Point (hours)	Absorbance (A) at 257nm
1.	0 -Black	2.265
2.	0.5 -Red	2.258
3.	1 -Blue	2.238
4.	3 -Pink	2.102
5.	4 -Green	2.050

Figure 14: Table 5 :



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[Note: Figure 6: IR spectrum of Entecavir Monohydrate pure in methanol in chloroform by liquid sampling technique (Transmittance mode) iv. Pressed Pellet / Solid Pelleting Technique: (Drug Substance)]

Figure 15:

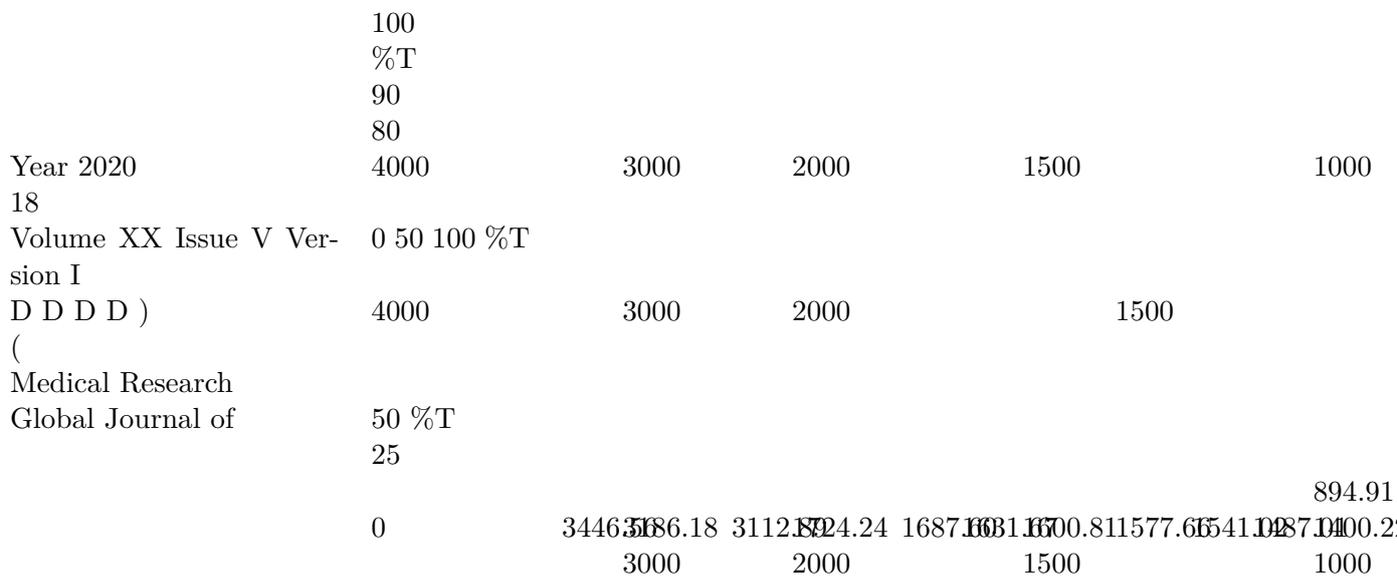


Figure 16:

6

S.No	Parameters	Solid Pelleting Technique	Liquid Sampling Technique
1.	Sample Preparation	Tricky and requires good skill as the quantity is too small	Requires skill, however is comparatively easy
2.	Mode of Measurement	Absorbance Mode	Transmittance Mode
3.	Derivatization	Gives single, almost symmetrical peak	Gives Bifurcated, unsymmetrical peak
4.	Intensity	Within normal range, when compared to standard ETV	Very high intensities, when compared to standard ETV
5.	Sensitivity	Very High	Fairly Acceptable
6.	Selectivity	High, improved peak shape	Low, distorted peaks
7.	Stability	Partial decomposition of pellets	Complete decomposition of solution

Figure 17: Table 6 :

7

S.No.	Parameter	Optimized Condition
1.	Frequency Range	400-4000 cm <sup>-1</sup>
2.	Maximum No. of Scans	10 (for better S/N ratio)
3.	Resolution	8 cm <sup>-1</sup> (for better peak-to-peak separation)
4.	Beer-Lambert's Concentration Range	12.5-200 µg/mg

viii. IR Spectrum Analysis for Functional Group Assessment

Figure 18: Table 7 :

8

S.No.	Concentration (µg/mg)	*Peak Area [1639.38-1620.09 cm <sup>-1</sup> ]
1.	12.5	0.0554
2.	25.0	0.0751
3.	50.0	0.1134
4.	100.0	0.1859
5.	200.0	0.3306

\*Average of 3 determinations

Figure 19: Table 8 :

9

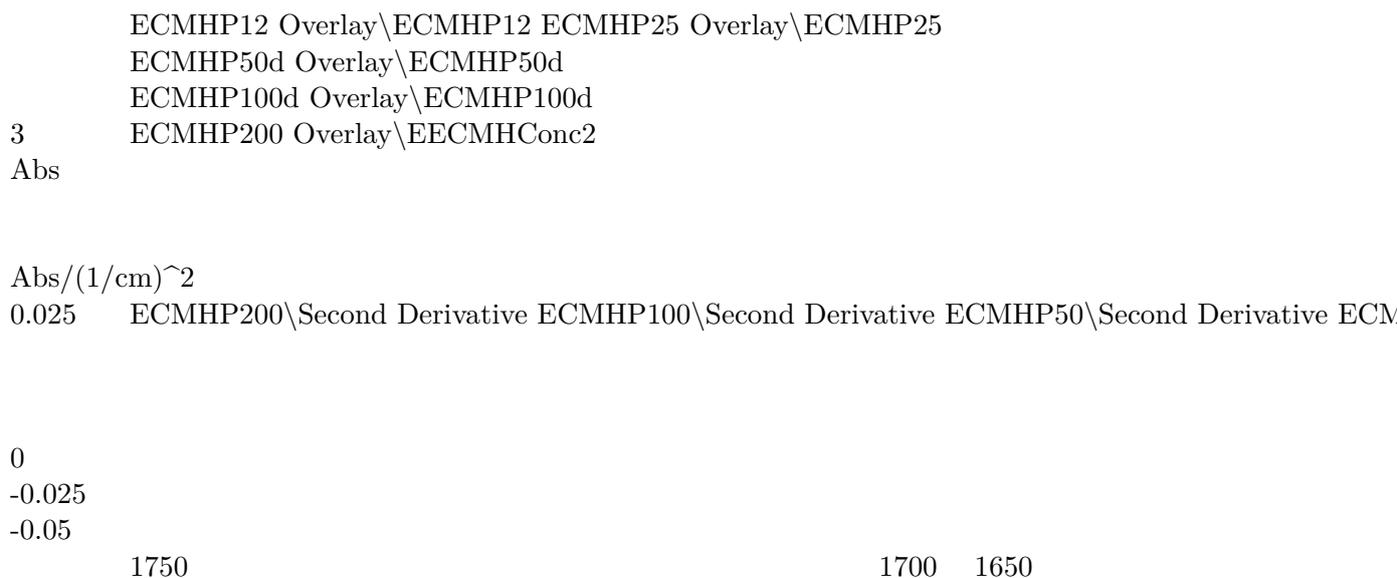


Figure 20: Table 9 :

10

Name of the drug	LOD (µg/mg)	LOQ (µg/mg)
Entecavir Monohydrate	3.29	9.96

Figure 21: Table 10 :

11

S.No.	Concentration (g/mg)	Peak Area	Mean*±Standard Deviation	%RSD
1.	100	0.2296		
2.	100	0.2242		
3.	100	0.2527		
			0.2370 ± 0.0124	5.23
4.	100	0.2556		
5.	100	0.2323		
6.	100	0.2275		

Figure 22: Table 11 :

12

Abs/(1/cm) <sup>2</sup>	Repeatability 1\Second Derivative	Repeatability 2\Second Derivative	Repeatability 3\Second Derivative	Repeatability
0.02	1639.38	1639.38	1639.38	1639.38

S.No.	Concentration ( g/mg)	Peak Area
1	100	0.2381
2	100	0.2389
3 4	100 100	0.2365
		0.2317
5	100	0.2342
6	100	0.2394

Figure 23: Table 12 :

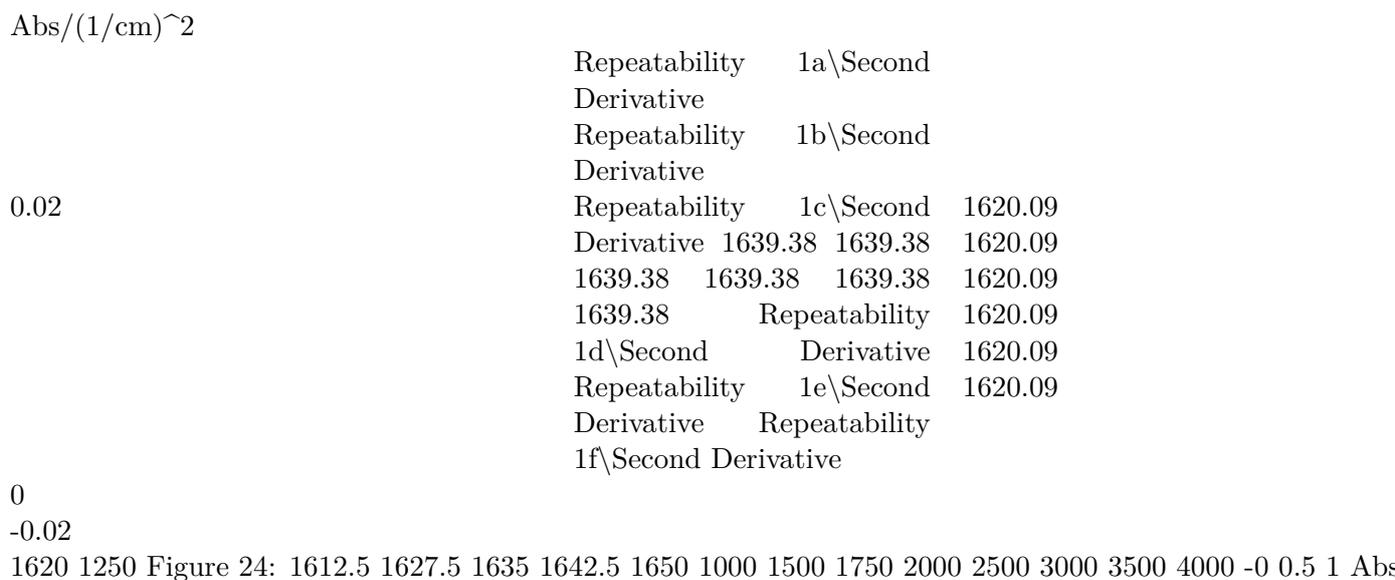


Figure 24:

14

S.No.	Brand Name	Chemical Name	% Purity*
1.	X-VIR Tablets	Entecavir Monohydrate	99.75

\*Average of 3 determinations

USP drug content limits for commercially available tablets is 98-102% [33] .

Figure 25: Table 14 :

## 15

S.No.	Concentration ( $\mu\text{g/ml}$ )	Absorbance *(A) at 257 nm
1.	15	1.904
2.	20	2.050
3.	25	2.102
4.	30	2.238
5.	35	2.338
6.	40	2.471
7.	45	2.605
8.	50	2.730

[Note: \*Average of 3 determinations Figure 28: Standard calibration curve of ETV [15-50  $\mu\text{g/ml}$ ]]

Figure 26: Table 15 :

## 16

S.No.	Parameters	UV -VIS Spec- troscopy	Second Derivate FTIR Spectroscopy
1.	Concentration Range	15-50 $\mu\text{g/ml}$	12.5-200 $\mu\text{g/mg}$
2.	Regression Equation ( $y = mx + c$ )	$y = 0.0232x + 1.5492$	$y = 0.0015x + 0.0387$
3.	Coefficient of Determination ( $R^2$ )	0.9942	0.9999
4.	Standard Deviation (STDEV)	0.285555	0.111541
5.	Standard Error between Y and X (STEYX)	0.023520	0.001457
6.	Slope (??)	0.023248	0.001463
7.	Limit of Detection (LOD)	3.39 $\mu\text{g/ml}$	3.29 $\mu\text{g/mg}$
8.	Limit of Quantitation (LOQ)	10.12 $\mu\text{g/ml}$	9.96 $\mu\text{g/mg}$

c) Assay of ETV on RP-HPLC

Figure 27: Table 16 :

## 17

S.No.	Parameters	Conditions
1.	Column	Enable-18H C-18 column
2.	Column Dimensions	250mm $\times$ 4.6mm, 5 $\mu\text{m}$
3.	Mobile Phase	Water:Methanol (80:20)
4.	Flow Rate	1.2 ml/min
5.	Injection Volume	20 $\mu\text{L}$
6.	Wavelength	254 nm
7.	Runtime	15 minutes

Figure 28: Table 17 :

18

Development

[Note: \*Average of 3 determinations]

Figure 29: Table 18 :

19

Method	Mean of percentage purity	Standard deviation of individual data	Size of sample
Second Derivative FTIR	99.75	0.808	3
RP-HPLC	90.04	4.595	3

Hypothesis: The two analytical methods, to determine the percentage purity of Entecavir monohydrate, are not significantly different.

[Note:  $H_0: \mu_1 = \mu_2$  Against  $H_1: \mu_1 \neq \mu_2$ ]

Figure 30: Table 19 :

## 1 Acknowledgement

G. Pulla Reddy College of Pharmacy, Osmania University, Hyderabad, India, supported this research work. We would like to appreciate our allies from this institution who provided their insight, expertise, and comments that greatly assisted and improved this research and its manuscript directly and indirectly. However, they may not consent with all of the elucidations and cessations of this paper.

We thank Prof. Dr. B. Madhava Reddy, Principal, for his encouragement to involve in practical approaches and to allow us to carry out this research work. His endless support and constructive suggestions have been precious during the entire course of work.

We are also immensely grateful to the Almighty God for giving us the intellect, strength, determination and power to succeed no matter the challenges we had to face to make this research a success.

Any errors, if encountered in the future, are our own and should not tarnish the reputations of any of the esteemed persons whose work we took as reference for this research.

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